



RANSOHOFF



LEANJET RB-1

CASE STUDY

TULIPS, RINGS, SHANKS AND SET SCREWS

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RB-1

THE CHALLENGE:

Contamination: Cutting fluid, residue from glass bead and #16 grit blast, & Scotch Bright buffing wheel finishing operations

Cleaning Expectations: free of residual oil and any visible contaminants

Drying Expectations: 100 % Dry

Part Acceptance Method: Visual inspection

Production: Four (4) cycles per hour

Loading / Unloading: Manual

Preceding / Succeeding Ops: Various finishing operations / Assembly / Anodization / Final Clean & Passivate

Footprint Constraints: None Specified

THE SOLUTION:

Equipment: Lean Jet RB-1

Sequence: Wash, Rinse, Blow-Off

Cleaning Mechansims: Spray, immersion, rotation & Ultrasonics

Drying Mechansim: Heated Blow-Off

Features: Parts with internal bores and passages are thoroughly cleaned and efficiently dried with the basket rotation feature.

Chemistry: Evercycle 462

Actual Footprint: 7'-0" Long x 3'-9" Wide x 6'-5" High

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